

U S A S T A N D A R D

KEYS AND KEYSEATS

USAS B17.1 - 1967

REAFFIRMED 1998

FOR CURRENT COMMITTEE PERSONNEL
PLEASE SEE ASME MANUAL AS-11

REAFFIRMED 2017

FOR CURRENT COMMITTEE PERSONNEL
PLEASE E-MAIL CS@asme.org

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USA STANDARD

This USA Standard is one of nearly 3000 standards approved as American Standards by the American Standards Association. On August 24, 1966, the ASA was reconstituted as the United States of America Standards Institute. Standards approved as American Standards are now designated USA Standards. There is no change in their index identification or technical content.

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Foreword

THE individual USA Standards on Keys were first issued in the late 1920's. These were consolidated with the shafting standards in the 1934 publication, Standard Shafting and Stock Keys. A revised issue was published in 1943 and withdrawn in 1955 as it was not being sufficiently supported. However, a separate standard on Woodruff Keys, Keyslots, and Cutters (B17f-1930) was reaffirmed in 1955.

In 1962 the USA Standards Committee B17 was reactivated and a subcommittee developed and established this standard based on current industry standards.

Following approval by the USA Standards Committee B17 and the sponsor, the proposed revision was approved on September 15, 1967 by the USA Standards Institute, and designated B17.1-1967.